

Work Order ID 57781

April 14, 2010 2:50:50 PM

Page 1

Item ID: D350-616-015

Accept

Setup Start

Revision ID:

Stop

Item Name: Deck Plate

Start Date: 4/14/10 Start Qty: 1.00

Cust Item ID:

Required Date: 4/20/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

Sub 6/15

for BG 10/04/15

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10-4-15

SD 1x

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Sub 6/15

44

Work Order ID 57781

April 14, 2010 2:50:50 PM



Page 2

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 4/14/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: _____

PPP Rev: _____

10-4-15 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/19

10-4-15

Picklist Print

April 14, 2010 2:50:47 PM

Page 1

Work Order ID: 57781

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 4/14/10

Required Date: 4/20/10

Start Qty: 1.00

Required Qty: 1.00

AN9601D10 ARS1149D03637

Purchased No

110 Each

0.0000

10.0000

Washer

D2344

Manufactured No

110 Each

6.0000

1.0000

Litter Deck Plate, 350

M114292 10-4-15
 B38810 10-4-15

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST224

6

55736

6

Manufactured No

110 Each

31.0000

4.0000

D2348

Wearplate

10-4-15

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST011

31

39666

31

Manufactured No

110 Each

7.0000

1.0000

D2358

Stiffener

10-4-15

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST224

7

39639

7

Picklist Print

Page 2

April 14, 2010 2:50:47 PM

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 4/14/10

Required Date: 4/20/10

Start Qty: 1.00

Required Qty: 1.00

D2364 Manufactured No 110 Each 5.0000 1.0000



Deck Plate, Fwd 350 Litt

10-4-13 SP

Warehouse
Location

Main Warehouse

ST225

5

55737

5

Manufactured No

110

Each

8.0000

2.0000

10-4-13

SP

D2365



Wearplate

Warehouse
Location

Main Warehouse

ST012

8

41424

8

Manufactured No

110

Each

9.0000

1.0000

2

1344776 10-4-13 SP

D2369-1



Deck Plate Locator Brackets

Warehouse
Location

Main Warehouse

ST241B

9

55738

9

1

April 14, 2010 2:50:47 PM

Shop Packet Print

Page 2

Picklist Print

April 14, 2010 2:50:47 PM

Page 3

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 4/14/10

Required Date: 4/20/10

Start Qty: 1.00

Required Qty: 1.00

D3369-3

 Deck Plate Locator Brackets

Manufactured No 110 Each

10.0000 

B344777 10-4-15 SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST241B 10

55739 10

Manufactured No 110 Each

9.0000 

10-4-15 SP

D3494-1

 Stub Cover


Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST224 9

56520 9

Purchased No 110 Each

6,153.000 

10-4-15 SP

MS20426AD4-5

 Rivet

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST317 6153

6733 1171

6874 4982

25

April 14, 2010 2:50:47 PM

Shop Packet Print

Page 3

Picklist Print

April 14, 2010 2:50:47 PM

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

5 MS20426AD4-6 Purchased No 110 Each 3,641.000 25.0000
 Rivet 10-4-15 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST317

3641

110139

3641

6 MS20426AD5-7 Purchased No 110 Each 1,325.000 6.0000
 Rivet 25 10-4-15 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST317

1325

101340

1025

7681

300

6 MS20426AD5-8 Purchased No 110 Each 1,427.000 6.0000
 Rivet 6 10-4-15 SP (10)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST317

1427

4533

1427

Picklist Print

April 14, 2010 2:50:48 PM

Page 5

Work Order ID: 57781



Parent Item: D350-616-015



Parent Item Name: Deck Plate

Start Date: 4/14/10

Required Date: 4/20/10

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 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2

Purchased

No

110

Each

143.0000

15.0000



Rivet



10-4-15

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST322

143

111359

143

15

MS20601-AD4W3

Purchased

No

110

Each

228.0000

30.0000



Rivet



10-4-15

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST322

228

111359

28

113899

200

28

2

MS21042L3

Purchased

No

110

Each

1,201.000

6.0000



Nut



10-4-15

SP (10)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST300

1201

113537

217

113644

984

6

April 14, 2010 2:50:48 PM

Shop Packet Print

Page 5

Picklist Print

April 14, 2010 2:50:49 PM

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 4/14/10

Required Date: 4/20/10

Start Qty: 1.00

Required Qty: 1.00

MS24693-C273

Purchased

No

110

Each

40.0000

6.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST310

40

111072

40

MS24693-C48

Purchased

No

110

Each

80.0000

22.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST318

80

111383

80

MS35207-264

Purchased

No

110

Each

58.0000

4.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST295

58

109031

8

111359

50

REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
			D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries